2018 "State of the Streets" Final Report

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Village of Lindenhurst, Illinois

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1 INTRODUCTION

1.1 Background

In November of 2018, the Village of Lindenhurst retained the services of Gorrondona and Associates, Inc. (G&AI) to assess the current condition of the Village's roadway pavements and determine upcoming maintenance and rehabilitation (M&R) needs.

The project included the following major tasks:

- 1. Implementing a pavement management system to facilitate more proactive management of the Village's roadway network,
- 2. Performing a comprehensive, semi-automated pavement condition survey of the Village's roadways to assess existing conditions, and
- 3. Evaluating multi-year pavement M&R funding scenarios to determine their impact on the overall condition of the Village's roadway pavement network.

The Village's roadway network is comprised of approximately 45 centerline miles of asphalt-surfaced pavements. The Village's current biennial funding level for the roadway network is approximately \$800,000, excluding routine maintenance.

1.2 Project scope and objectives

The scope of the project included only those roads managed and maintained by the Village. The primary objectives of this project are to implement a pavement management system, perform a network-level pavement condition survey, and estimate future pavement M&R needs. The project will provide the Village with a better understanding of the current condition of its roadway network and the anticipated future maintenance costs. Moving forward, the pavement management system will serve as a repository for pavement condition data and M&R records.

1.3 **Project approach**

To successfully accomplish the objectives of this project, G&AI performed the following tasks:

- 1. Pavement management system implementation Developed an inventory of the Village's roadway pavements and implemented the PAVER pavement management system
- 2. Pavement Condition Index (PCI) inspection Performed a network-level Pavement Condition Index (PCI) inspection of the Village's roadway pavements. (The pavement condition survey was performed during the week of 26 November 2018.)
- 3. Roadway pavement M&R funding analyses *Performed several six-year funding analyses using PAVER to determine the Village's future pavement M&R funding needs*

These tasks and their outcomes are described in Sections 2-5.

1.4 Pavement management overview

The use of a pavement management system is intended to provide municipal agencies with a systematic process for cost-effectively managing their pavement network, which may include roadways, parking lots, and alleys. The American Public Works Association (APWA) defines pavement management in the following way (1993):

Pavement management is a systematic method for routinely collecting, storing, and retrieving the kind of decision-making information needed to make maximum use of limited maintenance (and construction) dollars.

Combined with local knowledge and practical judgment, the recommendations from a pavement management system may be used to help make better roadway M&R decisions.

At the core of a pavement management system is the method for assessing pavement condition. The most widely used method for assessing pavement condition is the Pavement Condition Index (PCI), which is an industry standard defined in ASTM D6433. The PCI method outlines a process for more objectively assessing the condition of a pavement based on visual observations and measurements that take place during a field inspection. These observations and measurements are then distilled into a PCI value that ranges between 0 and 100. A PCI value of 0 indicates a failed pavement, and a PCI value of 100 indicates a pavement in excellent condition.

PCI values help determine the level of M&R needed to cost-effectively maintain or rehabilitate the pavement. When a pavement is in good condition, preventive maintenance can be applied to extend the life of the pavement. However, once a pavement falls below a pre-defined critical condition, preventive maintenance is no longer cost effective, and more significant and costly rehabilitation strategies should be considered.

The "Critical PCI" value for a pavement is the PCI value below which cost-effective preventive maintenance is no longer a viable option, and more significant rehabilitation and sometimes reconstruction. As shown in Figure 1, the primary objective of pavement management is to preserve pavements in good condition above the Critical PCI value rather than wait for them to deteriorate below the Critical PCI value, resulting in the need for significant rehabilitation or reconstruction.



Figure 1. Correct timing of preventive and major M&R relative to the Critical PCI.

When the appropriate preventive maintenance treatments (e.g., crack sealing, seal coats, patching, etc.) are undertaken at the correct times during a pavement's service life, these relatively inexpensive preventive M&R treatments can extend the service life of the pavement, as shown in Figure 2.



Pavement Age

Figure 2. Increasing price and decreasing benefit of M&R.

As pavement management concepts have gained traction, computer-based pavement management systems have been developed to assist agencies in more optimally managing their pavements. Pavement

management systems currently rely on a detailed pavement inventory, triennial pavement condition assessments, pavement performance modeling, and sophisticated analysis tools that can forecast future pavement condition and estimate future M&R needs and costs.

1.5 Benefits and costs of implementing a pavement management system

Pavement management systems provide:

- A centralized location for storing pavement condition and inventory data, including construction, maintenance, and rehabilitation records.
- Decision-making support tools for:
 - Evaluating maintenance and rehabilitation alternatives,
 - Analyzing the consequences of alternative funding levels on pavement conditions, and
 - o Improved scheduling and coordination of M&R projects and other infrastructure projects.
- Reporting tools for distilling complex data and justifying funding needs to elected officials.

The benefits of implementing a pavement management system improve over time as more data are entered into the system. The costs associated with implementing a pavement management system include:

- Pavement inventory data collection and routine updates (typ. annually);
- Routine pavement condition data collection (typ. 1/3 agency's network per year);
- Performing pavement analyses and developing reports (typ. annual updates);
- Software acquisition, installation, system maintenance, and updates; and
- Staff training.

To ensure the success of a pavement management systems, agencies should develop a plan for staffing, maintaining, and funding the system appropriately.

2 PAVEMENT MANAGEMENT SYSTEM IMPLEMENTATION

2.1 Objective

The objective of this task was to implement a pavement management system for the Village. G&AI implemented the PAVER Pavement Management System, which is developed and continually updated by the US Army Corps of Engineers.

This task required: 1) developing a PAVER database for the Village based on a comprehensive inventory of the Village's roadway pavement network, 2) collecting current pavement condition data, and 3) customizing PAVER's analysis modules to reflect the Village's existing maintenance and rehabilitation (M&R) policies.



2.2 PAVER pavement management system overview

The PAVER pavement management system helps agencies determine when, where, and what level of pavement M&R is required and approximately how much it will cost. The system provides a suite of pavement management software tools that assist agencies in: 1) developing and organizing their pavement inventory, 2) assessing the current condition of their pavements, 3) developing models to predict future pavement conditions, 4) reporting on past and future pavement performance, 5) developing scenarios for M&R based on either funding or pavement condition goals, and 6) planning M&R projects. PAVER modules include:

Inventory

- Condition analysis
- M&R history
- M&R planning
- Inspection

Prediction modeling

Project planning Reporting

A brief description of these modules is presented in the following sections.

2.2.1 Inventory and M&R history modules

The PAVER Inventory and M&R History modules are based on a hierarchical structure composed of networks, branches, and sections, with "section" being the smallest actively managed pavement area (e.g. street block). This structure allows users to easily organize their inventory and historical M&R data while providing a simple and efficient way for rolling-up data to higher levels of the pavement hierarchy.

2.2.2 Inspection module

PAVER uses the Pavement Condition Index (PCI) per ASTM D6433 as the primary measure of pavement condition. The PCI method is described in Section 3. The Inspection module enables agencies to store raw pavement condition survey data and then calculate PCI values.

2.2.3 Prediction modeling module

The Prediction Modeling module in PAVER groups pavements of similar construction that are subjected to similar traffic, weather, and any other factors affecting pavement performance. Historical pavement condition data are used to build models that can be used to predict future pavement performance. If historical pavement data are not available, PAVER provides default pavement prediction curves and allows the user to develop custom prediction curves.

2.2.4 Condition analysis module

The Condition Analysis module allows agencies to view the condition of the entire pavement network or any specified subset of the network over time. The module reports past conditions based on interpolated values between historical condition data, and it reports projected conditions based on prediction models.

2.2.5 M&R planning module

The PAVER M&R Planning module is a sophisticated, flexible tool for multi-year, network-level and project-level M&R planning, scheduling, and funding. The M&R Planning module can determine the consequence of a predetermined funding level on pavement condition and the resulting backlog of major work and is also able to determine funding requirements to meet specific management objectives. These capabilities enable agencies to develop optimal M&R programs given available resources and justify optimal M&R funding needs.

2.2.6 Reporting module

Each module of PAVER can generate reports that assist the user in analyzing and interpreting data. PAVER also comes equipped with several "canned" reports, which include:

- GIS reports Internal/external reporting of inventory and condition data
- Summary Charts Simple graphs and data tables of inventory and inspection data
- Inspection Reports Summary of collected pavement condition data
- Work History Summary of historical maintenance, repair, and rehabilitation data
- Branch Listing Summary of overall pavement inventory data
- Branch Condition Summary of overall pavement condition data
- Section Condition Summary of individual section data

PAVER can generate "user-defined" reports, which can be tailored to meet the agency's specific reporting needs. PAVER user-defined reports enable the user to extract any data stored in the system and export it to either a spreadsheet or a text file.

2.3 PAVER database development

The first step in the PAVER implementation was to divide the Village's roadways into pavement sections. Each section typically represents a single "block" of pavement (i.e., intersection to intersection). Pavement sections may be thought of as homogenous areas of pavement to which Major M&R (e.g., resurfacing and reconstruction) would be applied. The Village's existing Geographical Information System (GIS) provided served as the foundation for the PAVER section definitions, and G&AI defined 650 pavement sections throughout the Village. Private roads within the Village are included in the database but were excluded from the analyses.

Figure 3 shows the distribution of the Village's roadway pavement condition by age.



Figure 3. Pavement condition by age. (*Note: Pavements with ages over 50 years*

may be missing historical construction data.)

The overall condition of the Village's pavements is typical, with older pavements in worse condition. As shown in Figure 3, pavements between the ages of 16 and 30 years are in relatively similar condition. This stabilization of condition is due to localized maintenance activities targeted to provide temporary repairs to address the more severe pavement distresses.

2.4 PAVER database customization

Following completion of the PAVER database, G&AI customized PAVER's system tables, which provide the foundation for all PAVER analyses. The system tables include M&R policies, estimated M&R unit costs by pavement condition, and M&R priorities. The system tables were established to reflect the Village's M&R practices, priorities, and funding levels. G&AI also established pavement condition prediction models using both the Village's historical pavement construction data and the results of the PCI inspection.

2.5 Summary

The PAVER pavement management system was successfully implemented in January of 2019. A PAVER database was developed that contains all relevant data pertaining to the Village's roadway pavement network. The PAVER software was customized to reflect the Village's existing and planned pavement management policies. The suite of tools provided by PAVER will enable the Village to more effectively manage its roadway pavement network.

3 PAVEMENT CONDITION INSPECTION

3.1 Objective

The objective of the pavement condition inspection was to assess the existing condition of the roadway pavements within the Village. This was accomplished by performing a semi-automated network-level pavement condition inspection based on the Pavement Condition Index (PCI) method. Both the pavement condition inspection procedure and general findings of the inspection are discussed in this chapter.

3.2 Pavement Condition Index (PCI) procedure

The pavement condition survey was performed following a modified approach of the PCI method described in ASTM D 6433. The PCI procedure is an objective and repeatable method for determining existing pavement condition. A PCI value provides an indication of the structural integrity and operational condition for a pavement section. The PCI procedure consists of a routine (typically triennial) visual inspection, during which pavement distress types, severity levels, and quantities are identified and recorded. These data are then input into the PCI algorithm to calculate a PCI value that ranges from 0 to 100, as shown in Figure 4.



Figure 4. PCI inputs and the Village's condition assessment scale.

If properly designed and constructed, a new pavement begins its service life with a PCI of 100. Because of distress caused by vehicle loads and aging, a pavement deteriorates over time. For each combination of distress type, severity level, and quantity observed during the inspection, points are deducted from the initial value of 100, thereby decreasing the PCI. When multiple distresses are present, the deduct values are modified such that the impact of multiple distresses is somewhat lessened. Due to the complexity of the PCI algorithm, PCI values are typically computed using a pavement management software package, such as PAVER.

During a PCI inspection, twenty (20) distress types are identified and evaluated for asphalt pavements and nineteen (19) distress types for concrete pavements, as shown in Table 1 and Table 2.

Code	Distress	Cause
01	Alligator Cracking	Load
02	Bleeding	Other
03	Block Cracking	Climate/Durability
04	Bumps and Sags	Other
05	Corrugation	Other
06	Depression	Other
07	Edge Cracking	Load
08	Joint Reflection Cracking	Climate/Durability
09	Lane/Shoulder Drop-Off	Other
10	Longitudinal and Transverse Cracking	Climate/Durability
11	Patching and Utility Cut Patching	Other
13	Pothole	Load
14	Railroad Crossing	Other
15	Rutting	Load
16	Shoving	Other
17	Slippage Cracking	Other
18	Swell	Other
19	Raveling	Climate/Durability
20	Weathering	Climate/Durability

 Table 1: Asphalt pavement distress types.

Table 2: Concrete pavement distress types.

Code	Distress	Cause
21	Blowup/Buckling	Climate/Durability
22	Corner Break	Load
23	Divided Slab	Load
24	Durability ("D") Cracking	Climate/Durability
25	Faulting	Other
26	Joint Seal Damage	Climate/Durability
27	Lane/Shoulder Drop-Off	Other
28	Linear Cracking	Load
29	Patching, Large and Utility Cuts	Other
30	Patching, Small	Other
31	Polished Aggregate	Other
32	Popouts	Other
33	Pumping	Other
34	Punchout	Load
35	Railroad Crossing	Other
36	Scaling, Map Cracking, and Crazing	Other
37	Shrinkage Cracks	Climate/Durability
38	Spalling, Corner	Climate/Durability
39	Spalling, Joint	Climate/Durability

3.3 Semi-automated Pavement Condition Index (PCI) data acquisition

G&AI deployed one of its state-of-the-art PathRunner pavement data collection systems to collect highquality pavement imagery and profile data necessary for the semi-automated PCI survey of the Village's pavements. The PathRunner system is shown in Figure 5. The PathRunner was driven on all Village roads.

G&AI's PathRunner survey team collected all pavement condition data, including:

- High-resolution 3D downward images for detecting cracking,
- Rutting measurements, and
- High-resolution, forward-facing, right-of-way images.



Figure 5: G&AI's PathRunner pavement data collection system.

3.4 Pavement Condition Index (PCI) data interpretation

G&AI used the ASTM D6433-based modified PCI inspection method developed by the US Army Corps of Engineers (USACOE) for performing image-based PCI inspections. This method incorporates systematic random sampling and requires that distresses be recorded by trained inspectors using software that enables the inspectors to identify and record pavement distress types, severities, and quantities visible on collected downward images. The modified PCI inspection method is described in the textbook, "Pavement Management for Airports, Roads, and Parking Lots," 2nd Ed. by M. Y. Shahin, Ph.D., P.E., 2006.

During the data collection effort, the G&AI team extracted pavement distress data from pavement survey field measurements and georeferenced digital images to determine PCI values. This was a four-step process which employed:

- 1. AutoCrackTM Software This software detects cracking in the pavement imagery.
- 2. AutoClass[™] Software This software classifies the type of cracking detected.
- 3. **Manual image rating** This step involves G&AI's team of trained and experienced raters evaluating the imagery and identifying any distress types that the automated crack detection and classification software did not observe or incorrectly identified.
- 4. **QC/QA rating** This step involves G&AI's team of raters and project engineers reviewing the rated data prior to import into PAVER.



Steps 1 and 2: *Initial Automated Crack Detection and Rutting Analysis*

The QC/QA rating is the single most important step in the project. The G&AI team uses the PathViewTM software for evaluating distresses using both automated algorithms and manual supplemental rating. All QC/QA is performed using PathViewTM. The same software system has been used for more than 25 state DOTs and several municipal agency pavement condition survey projects.



Steps 3 and 4: *Manual Rating* + *QC/QA* using PathViewTM

3.5 Existing pavement conditions and field observations

The Village's improved roadway network consists of approximately 45 centerline miles. The collected pavement inspection data was used to calculate a PCI value for each pavement section. Table 3 shows the PCI condition assessment criteria used to analyze the pavement network.

Condition Assessment	PCI Value	
Good	86-100	
Satisfactory	71-85	
Fair	56-70	
Poor	41-55	
Very Poor	26-40	
Serious	11-25	
Failed	0-10	

Table 3: Village's pavement conditionassessment criteria.

At the time of G&AI's November 2019 inspection, the Village's pavements were found to be in overall "Poor" condition, with an average PCI of 55. The condition distribution of the Village's pavements at the time of inspection is shown in Figure 6, and detailed condition maps can be found in Appendix A.



Figure 6. Overall pavement conditions by area.

The causes of pavement deterioration may be divided into the following three general categories: 1) vehicle load related, 2) climate/durability related, and 3) other (e.g., material issues, construction defects, etc.). Table 4 shows the primary causes of pavement deterioration observed throughout the Village's pavement network.

Distress Category	Example Distresses	Percentage of Observed Distresses
Load Related	Asphalt pavement distresses such as rutting and alligator cracking.	47%
Climate/ Durability Related	Asphalt pavement distresses such as longitudinal and transverse cracking, and block cracking.	51%
Other	Pavement distresses such as bleeding, patching, and slippage cracking for asphalt pavements.	2%

Table 4. Categorization of observed pavement distresses

The deterioration observed on the Village's pavements was caused primarily by a mixture of climate- and load-related distresses. Climate-related distresses – in particular, transverse cracking – were found across the Village's pavement inventory. In addition, vehicle load-related distresses were pronounced on nearly all the Village's roadways and accounted for most of the distress negatively impacting overall roadway conditions.

3.6 Example pavement conditions

Figure 7 illustrates a variety of pavement conditions observed throughout the Village during the November 2018 survey.

Location + History	РСІ	Recommended M&R Activity (Typical)
Green Tree Court Cold Mill and Overlay in 2018	100	Preventive maintenance Seal paving lane joint
Old Elm Road Cold Mill and Overlay in 2016	89	Preventive maintenance Seal paving lane joint
Sunset Lane Cold Mill and Overlay in 2015	86	Preventive maintenance Re-seal paving lane joint
Neubauer Circle (Not currently managed by Village.) Cold Mill and Overlay in 2006	58	Major M&R Localized Structural Patching + Cold Mill and Overlay
Rose Tree Lane Cold Mill and Overlay in 2005	48	Major M&R Localized Structural Patching + Cold Mill and Overlay <u>or</u> Reconstruction

Heron Drive Cold Mill and Overlay in 2003	48	Major M&R Localized Structural Patching + Cold Mill and Overlay <u>or</u> Reconstruction
Lake Shore Drive Cold Mill and Overlay in 2001	23	Major M&R Reconstruction

Figure 7. Pavement conditions observed during PCI inspection.

A distress observed on many of the Village's pavements was unsealed paving lane cracking that had progressed into alligator cracking, as shown in Figure 8. The impact of this distress on PCI values can be significant, and full-depth patching is required to fix this distress. By sealing paving lane seams immediately following paving, this type of deterioration may be prevented.

Location + History	PCI	Recommended M&R Activity (Typical)
Spring Hill Lane Cold Mill and Overlay in 2001	23	Major M&R Reconstruction

Figure 8. Failure initiating along unsealed paving lane joint. *Note: Visible sealant added post failure.*

4 MAINTENANCE AND REHABILITATION FUNDING ANALYSES

4.1 Objective

The Maintenance and Rehabilitation (M&R) Planning module in PAVER provides *recommendations* for when and where M&R activities are needed and approximately how much they will cost. M&R plans may be developed either by assuming an annual funding level or by specifying a desired pavement condition. Based on either an inputted annual funding level or a desired condition, PAVER will output an economically viable work plan. The following six-year M&R funding analyses were performed on the Village's pavements:

- Determine effect of current funding level of \$800K/2YR (i.e., \$800K every other year)
- Determine effect of \$400K/YR (i.e., current funding spent annually)
- Determine funding needed to stabilize the current network average condition of 55: \$833K/YR
- Determine funding needed to improve the network average condition to 60: \$1.2M/YR
- Determine funding needed to eliminate the Major M&R backlog: \$2.7M/YR
- Determine the effect of the worst-case funding scenario of no Major M&R: \$0/YR

Note: These scenarios consider funding for Major M&R (i.e., resurfacing and reconstruction). These scenarios do not include funding for routine maintenance such as pothole filling.

4.2 Assumptions

The M&R funding analyses were based on the data stored in the Village's PAVER database, unit cost data provided by the Village for each pavement type, and the Village's existing Major M&R policies were used in the analyses. An inflation rate of 3% was used for all analyses.

Pavement deterioration curves were developed based on existing pavement age and collected condition data. Critical PCI values were set to 55 for primary roadways and 50 for secondary and tertiary roadways. The critical PCI value represents the condition at or below which Major M&R (i.e., resurfacing and reconstruction) is recommended.

4.3 Results

Figure 9 illustrates the estimated six-year change in pavement condition resulting from the analyzed funding scenarios while Figure 10 depicts the estimated change in the Village's Major M&R backlog for each funding scenario.



Figure 9: Effect of funding levels on overall pavement conditions by year.



Figure 10: Effect of funding levels on pavement M&R backlog by year.

The consequences of the annual funding scenarios are shown in Table 5. This table illustrates the concept of "total cost." By treating both the total annual M&R expenditures and the remaining M&R backlog at the end of the six-year period as costs to the Village, the benefit of increasing annual funding – which results in a smaller M&R backlog – may be more clearly illustrated. Consequently, eliminating the M&R backlog over a six-year period results in the lowest total cost to the Village.

Funding Scenario	Total Six Year M&R Costs (2019-2024)	Remaining M&R Backlog ¹⁾ (2024)	Total Six-Year Cost ²⁾	Projected PCI (2024)
\$800K/2YR (Existing Funding Level)	\$2.4M	\$19.4M	\$21.8M	47
\$400K/YR (Existing Funding Level Spent Annually)	\$2.4M	\$19.2M	\$21.6M	47
Maintain Current Conditions (\$833K/YR)	\$5.0M	\$15.3M	\$20.3M	55
Increase Overall PCI to 60 (\$1.2M/YR)	\$7.2M	\$12.6M	\$19.8M	60
Backlog Elimination (\$2.7M/YR)	\$16.2M	\$0	\$16.2M	86
No Major M&R	\$ 0	\$22.3M	\$22.3M	40

Table 5. Estimated Six-Year Pavement M&R Costs

1) "M&R Backlog" equals the lump-sum cost to resurface/reconstruct all pavements at or below their critical PCI value.

2) "Total six-year cost" equals the sum of the six year Major M&R expenditures plus the remaining Major M&R backlog at the end of the six year analysis period.

4.3.1 Consequence of existing funding level

PAVER analyses were performed to determine the consequence of the Village's existing M&R funding level, which is \$800K/2YR. For comparison purposes, a \$400K/YR funding level, which is essentially the same as the \$800K/2YR, was also evaluated.

- Determine effect of current funding level of \$800K/2YR (i.e., every other year).
- Determine effect of \$400K/YR.

It was determined that the Village's existing funding level may result in an eight-point drop in the Village's average roadway PCI score over the upcoming six years. Hence, the Village's current funding level appears to be inadequate to maintain the current overall average condition of the roadways.

4.3.2 Funding level required to eliminate Major M&R backlog

PAVER was used to determine the annual funding required to eliminate the Village's Major M&R backlog. This plan allocates funding to all pavements that require Major M&R so that, at the end of the six-year period, all Village maintained pavements are either at or above their critical PCI value.

It was determined that a funding level of approximately \$2.7M/YR is needed to eliminate the Village's existing pavement Major M&R backlog over the next six years. This scenario results in a significant overall PCI increase from 55 to 86 over the six-year period.

It is important to note that if the \$2.7M/YR funding level was to be implemented, the average annual M&R funding required for years 2025 through 2028 would be approximately \$280K/YR for Major M&R.

This significant drop in required funding results from all the Village's pavements being in overall good condition at the end of the six-year period and only requiring less expensive preventive maintenance in years seven through ten.

4.3.3 Funding required to stabilize and improve conditions

Additional PAVER analyses were performed to determine the consequences of the following annual M&R funding levels:

- Determine annual funding to stabilize the current network average condition of 55: \$833K/YR.
- Determine annual funding to improve the network average condition to 60: \$1.2M/YR.

It was determined that a funding level of approximately \$833K/YR is needed to stabilize the Village's network average PCI value of approximately 55 over the next six years. The \$833K/YR funding level keeps conditions relatively stable over the next six years. However, it does result in a modest increase in the backlog of Major M&R.

A funding level of approximately \$1.2M/YR is required to raise the Village's overall PCI value from 55 to 60. In addition to raising the overall average condition of the Village's roadways, the \$1.2M/YR funding results in a \$2.1M decrease in the Major M&R backlog at the end of six years when compared to the impact of the Village's current funding level.

4.3.4 "Worst case" funding scenario

For comparison purposes, a "worst case" funding scenario of no Major M&R (\$0/YR) was considered. This funding scenario shows that no funding towards the Village's roadways over the next six years may result in a sixteen-point PCI drop in overall roadway conditions. Furthermore, a significant increase in the Major M&R backlog from approximately \$10M to more than \$22M may be realized.

5 SUMMARY AND RECOMMENDATIONS

5.1 Summary

The goals of a pavement management program include maintaining satisfactory overall pavement conditions and reducing the Major M&R backlog over time. Doing so will eventually ensure that all pavements in the Village are in good condition, and that they are therefore being managed more cost effectively through preventive maintenance and less costly and less frequent rehabilitation and reconstruction projects.

The PAVER pavement management system was successfully implemented for the Village's roadway pavement network. This system provides the Village with a tool for more objectively and cost-effectively planning and programming M&R for its roadways. The system provides tools for analyzing the performance of the Village's roadways, and it also provides a repository for storing historical M&R data and routinely collected pavement condition data.

The first comprehensive pavement condition survey was performed on the Village's roadway pavements in November 2018. The Village's roadway pavements were found to have an average PCI value of 55, which indicates that the Village's pavements are in overall poor condition. The majority of the Village's pavements exhibited both climate- and load-related distresses, and many of the Village's roadway pavements require Major M&R (e.g., mill and overlay or reconstruction).

Six-year M&R funding analyses were performed using PAVER to evaluate: 1) the adequacy of the Village's existing funding level, 2) the funding level needed to maintain the Village's existing roadway conditions, 3) the funding level needed to raise the overall condition of the Village's roadways by five PCI points, and 4) the funding level needed to eliminate the Village's backlog of Major M&R.

It was determined that the Village's existing funding level for Major M&R would likely be inadequate to maintain the current condition of the Village's roadway pavements. To maintain existing conditions, an increase in funding of approximately \$433K/YR would likely be needed. To increase the overall condition of the Village's roadway pavements by five points over the next six years, the Village's funding level would likely need to be more than tripled.

5.2 Recommendations

5.2.1 Prioritize existing M&R funding to maximize shared benefit

Currently, the Village's roadway M&R funding needs exceed available funding. It is recommended that the Village focus Major M&R activities on its primary roadways (i.e., the roads that handle the most traffic). Doing so should maximize the overall shared benefit of the funds spent. Furthermore, the Village should focus on applying routine preventive maintenance to newly resurfaced or reconstructed roadways. Preventive maintenance activities, such as crack sealing and localized patching, can cost-effectively extend the life of a pavement.

5.2.2 Seal paving lane seams following construction

It was observed that many paving lane seams throughout the Village had not been sealed. Consequently, several of these pavements were observed to be failing prematurely. Moisture penetrates unsealed paving lane seams and compromises the base structure of the pavement. Sealing the paving lane seams is a simple, cost-effective method for pavement preservation, and it may be included in construction specifications.

5.2.3 Review pavement design thicknesses

Based on a review of pavement deterioration trends throughout the Village, it appears that pavements are deteriorating faster than would normally be anticipated. We recommend that the Village review its standard pavement designs. Pavement structural testing and coring of a sample of the Village's roads combined with traffic data (including truck, bus, and waste removal vehicle data) should provide enough data to determine the anticipated life of current standard designs.

5.2.4 Increase funding for pavement maintenance and rehabilitation

Based on the results of the pavement condition survey and forecasts of future pavement condition, the Village's current level of funding (\$800K/2YR) is likely inadequate to maintain the overall current condition of the Village's roadways, which is currently 55 on a scale of 0 to 100.

Managing a pavement network at an overall average PCI closer to 80 is more cost effective since funding is spent on less costly preventive maintenance and preservation activities rather than more expensive Major M&R. As the Village moves forward, it is recommended that additional funding be allocated for M&R to improve the overall condition of the roadways so that they may be managed more cost-effectively.

5.2.5 Routinely update the PAVER pavement management system

At a minimum, the PAVER system should be updated annually to capture Major M&R activities, routine maintenance activities, and pavement inventory changes (i.e., new roads, jurisdictional changes, realignments, etc.). PAVER relies on updated inventory and work history data in order generate meaningful recommendations.

5.2.6 Perform regular pavement condition inspections – every two years

To capitalize on this PCI inspection effort and better track the condition of its pavements, it is recommended that the Village continue to perform PCI surveys on a three-year cycle. Doing so will enable the Village to:

- 1. Better track the deterioration of its pavements,
- 2. Improve pavement deterioration trends to better predict future pavement conditions, and
- 3. Assess the effectiveness of its pavement preservation and Major M&R activities.

The deterioration trends developed for this project were based on only one set of inspection data. Additional inspection data will help validate these trends and will improve forecasts, which may impact forecasted pavement conditions and recommended future funding needs.

APPENDIX A – MAPS

- Pavement network identification map
 Pavement rank map
- Pavement Condition Index (PCI) map
 Six-year CIP recommendations











